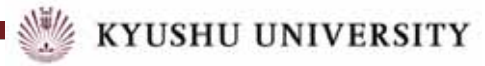


Structure investigation of ultrananocrystalline diamond/amorphous carbon composite films in vacuum by a coaxial arc plasma gun

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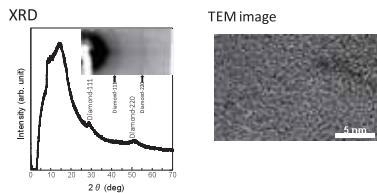


Abstract

Ultrananocrystalline diamond (UNCD)/non-hydrogenated amorphous carbon (a-C) composite films were grown in vacuum by using a coaxial arc plasma gun. From the X-ray diffraction measurement, the UNCD crystallite size was estimated to be 1.6 nm. The size is dramatically reduced from that (2.3 nm) of UNCD/hydrogenated amorphous carbon (a-C:H) composite films grown in a hydrogen atmosphere. The $sp^3/(sp^3 + sp^2)$ value, which was estimated from the X-ray photoemission spectrum, was also reduced to be 36%. A reason might be the reduction in the UNCD crystallite size. From the near-edge X-ray absorption fine-structure (NEXAFS) spectrum, it was found that the $\pi^*C=C$ and $\pi^*C\equiv C$ bonds are preferentially formed instead of the σ^*C-H bonds in the UNCD/a-C:H films. Since the extremely small UNCD crystallites (1.6 nm) correspond to the nuclei of diamond, we believe that the UNCD crystallite formation by CAPD should be predominantly due to nucleation.

UNCD Formation with Hydrogen Gas

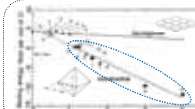
We realized the formation of ultrananocrystalline diamond/hydrogenated amorphous carbon composite (UNCD/a-C:H) films in hydrogen atmosphere by coaxial arc plasma deposition (CAPD).



The inset shows the Debye-Scherrer ring image on the imaging plate.

A UNCD crystallite size was estimated to be 2.3 nm.

Hydrogen Gas Effect on the UNCD Formation



In the case of the dangling bonds of carbon clusters with diameters less than 3 nm being terminated by hydrogen, the tetrahedral (diamond) structure is more stable than hexagonal one.

* P. Baddley, W.S. Verwoerd, W.P. Bill and N.R. Greiner, Nature 363 (1990) 244-245.

Hydrogen stabilizes the sp^3 hybridization of carbon atoms at the diamond surface.

* M. Renwick, H. Wang, Phys. Rev. B 49 (1994) 1530.

Atomic hydrogen is involved in the most surface reaction and facilitates the incorporation of carbon atoms into diamond lattices, which results in the enhancement in the deposition rate and crystalline quality.

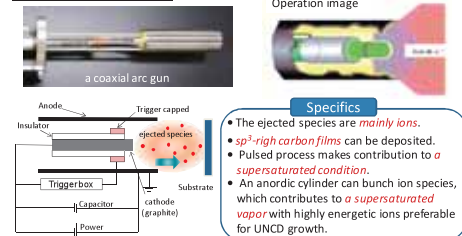
* D. G. Gooden and J. E. Butler, in Handbook of Industrial Diamonds and Diamond Films, edited by M. A. P. Hees, G. Papad, and K. Siglow (Dekker, New York, 1997) p. 527.

Hydrogen atoms remove non-diamond carbon from the surface.

* B. V. Spitsyn, L. L. Boufroux and B. V. Derfagis, J. Cryst. Growth 92 (1981) 219.

A hydrogen atmosphere might have significant roles on the UNCD formation.

Coaxial Arc Plasma Gun



Specifics

- The ejected species are mainly ions.
- sp^3 -rich carbon films can be deposited.
- Pulsed process makes contribution to a supersaturated condition.
- An anodic cylinder can bunch ion species, which contributes to a supersaturated vapor with highly energetic ions preferable for UNCD growth.

Aim: We attempt to grow UNCD/a-C films in vacuum by a coaxial arc plasma gun using a graphite target.

Experimental Method

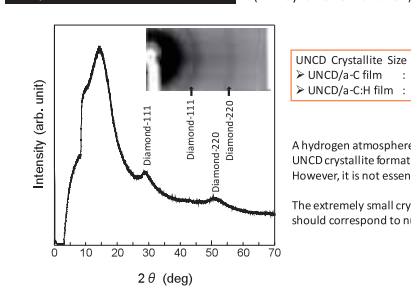
condition

Target: Graphite
Substrate: Si
Temperature: 550 °C
Repetition rate: 5 Hz
Number of pulse: 300 pulse
Depo. speed: 1.46 nm / pulse
Capacitance: 720 μ F
Voltage: 100 V

Analysis techniques

XRD (SAGA-LS, BL15)
AFM
NEXAFS (SAGA-LS, BL12)
Photoemission spectroscopy (SAGA-LS, BL12)

X-ray Diffraction Pattern (XRD)



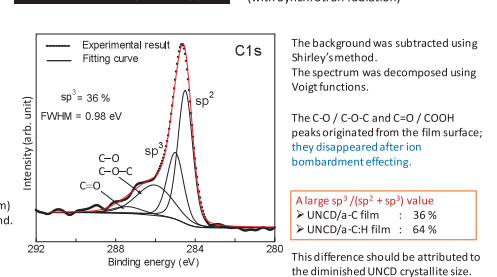
UNCD Crystallite Size
 > UNCD/a-C film : 1.6 nm
 > UNCD/a-C:H film : 2.3 nm

A hydrogen atmosphere facilitates UNCD crystallite formation. However, it is not essential.

The extremely small crystallites (1.6 nm) should correspond to nuclei of diamond.

The inset shows the Debye-Scherrer ring image on the imaging plate.

SR-Photoemission Spectroscopy



$sp^3 = 36\%$
 FWHM = 0.98 eV

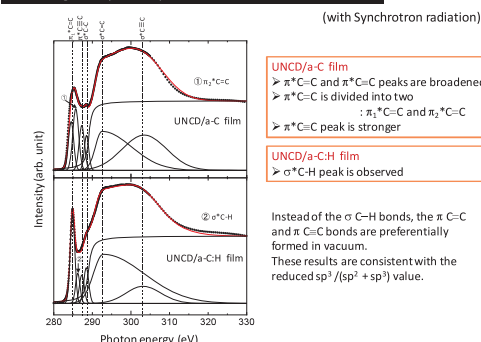
The background was subtracted using Shirley's method. The spectrum was decomposed using Voigt functions.

The C-O / C-O-C and C=O / COOH peaks originated from the film surface; they disappeared after ion bombardment etching.

A large $sp^2 / (sp^2 + sp^3)$ value
 > UNCD/a-C film : 36%
 > UNCD/a-C:H film : 64%

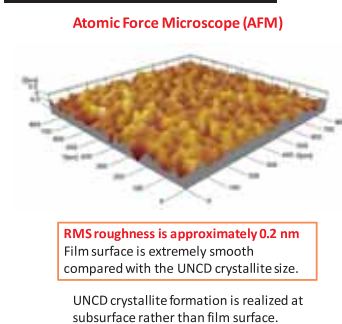
This difference should be attributed to the diminished UNCD crystallite size.

Near-Edge X-ray Absorption Fine Structure (NEXAFS)



Instead of the σ^*C-H bonds, the $\pi^*C=C$ and π^*C-C bonds are preferentially formed in vacuum. These results are consistent with the reduced $sp^3 / (sp^3 + sp^2)$ value.

Atomic Scope Microscope (AFM)



RMS roughness is approximately 0.2 nm
 Film surface is extremely smooth compared with the UNCD crystallite size.

UNCD crystallite formation is realized at subsurface rather than film surface.

Conclusion

- We succeeded in growing UNCD/a-C composite films in vacuum by the coaxial arc gun.
 - UNCD crystallite size
 - > UNCD/a-C film : 1.6 nm
 - > UNCD/a-C:H film : 2.3 nm
- UNCD formation in vacuum by CAPD should be predominantly due to nucleation. Hydrogen facilitates UNCD growth.
- A smaller $sp^3 / (sp^2 + sp^3)$ value (36%) was obtained as compared with that of UNCD/a-C:H films.
 - This might be attributed to the diminished UNCD crystallite size.
- Two peaks of $\pi^*C=C$ & a stronger $\pi^*C\equiv C$ peak were observed in UNCD/a-C films, while σ^*C-H peak was observed in UNCD/a-C:H films.
 - Instead of the σ^*C-H bonds, the $\pi^*C=C$ and $\pi^*C\equiv C$ bonds are preferentially formed in vacuum.
- The RMS was 0.2 nm.
 - UNCDs are generated on not the surface but the subsurface of the film.